HOLEX

Quick-change tapping chuck, Shank ∅ 32 mm, Tapping range: M14-33

Order data

Order number	334628 M14-33
GTIN	4045197954435
Item class	32P

Description

Version:
· **Compact design, with flexible length compensation by compression and tension.**
· **Adjustable lead-in pressures for different materials and taps.**
Parallel shank to DIN 1835 – Form B and E.
Application:
· **To produce threads that are true to gauge.**
· **For right-hand and left-hand thread.**
· **For NC machines and machining centres.**
Optional extras:
See No. 335420 – 335660 for quick-change tapping collets.
Note:
· **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
· **Quick-change tapping heads not suitable for internal coolant supply.**
Length compensation by compression: 20 mm
Length compensation by tension: 20 mm
External ∅ D: 78 mm
Internal ∅ D_1: 48 mm
Overhang dimension A: 132.5 mm

Technical description

Length compensation by tension	20 mm
External ∅ D	78 mm

Length compensation by compression	20 mm
Internal ∅ D_1	48 mm
Overhang dimension A	132.5 mm
Adapter	Shank ∅ 32 mm
Type of product	Tapping head